



CONTINUOUS CAST
DIVISION



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1-800-544-4800



Continuous cast gray and ductile iron is metallurgically superior to conventional sand cast iron.
It's an excellent alternative to steel.



LOWER COSTS

Continuous-cast bars require less machining and generate less scrap. That means lower costs!

HIGHER QUALITY

The unique continuous cast process yields a more consistent microstructure. Bars are free of defects such as porosity, inconsistent hardness, and inclusions that jeopardize the part's integrity.

EXCELLENT SERVICE

We take pride in providing the best service possible. From rapid quote response to competitive pricing and on-time delivery, you'll be fully satisfied.

WE OFFER VALUE-ADDED SERVICES

- Cut-to-Length
- Boring
- Milling
- Plate Cutting
- Turning
- Machined Complete



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Let's build a metal supply program for you!

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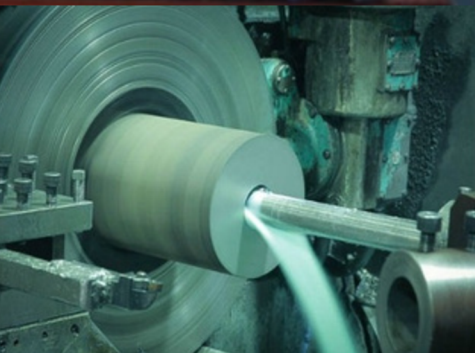
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Your one-stop shop for bar stock

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SELECTION

CC2 Gray Class 40 (ASTM A 48)

Pearlitic/Ferritic structure with high mechanical properties, good surface finish, and hardenability (Well-suited for pressure applications such as hydraulic components).

CC3 Ductile Iron 65-45-12 (ASTM 536)

Ferritic/Pearlitic structure with excellent machinability, fine surface finish, and high strength similar to 1020/1030 steel.

CC4 Ductile Iron 80-55-06 (ASTM 536)

Ferritic/Pearlitic has a balanced structure with higher strength, similar to 1040/1045 steel. Good machinability with good surface finish and excellent wear characteristics.

SHAPES AND SIZES

- **Rounds:** to 21"
- **Tubes:** custom I.D.s with O.D.s up to 21"
- **Squares:** 1.625" up to 18.5"
- **Rectangles:** stock and custom cut available up to:
 - 16" x 22" x 72"
 - 10.5" x 25" x 82"
 - 16" x 25" x 56"
- **Shapes:** custom cast to your design

Note: standard length 72"

(Lengths may be available up to 144" upon request)



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About Us



Lawton Continuous Cast supplies raw and machined continuous-cast iron, as well as custom components, to a wide range of industries—from fluid power to bearing manufacturing.

Since 1982, we've delivered high-quality metal products from our Waukesha, Wisconsin, facility (also known as American Iron or AIA), combining competitive pricing with responsive, service-focused support.

In 2022, we became part of The Lawton Standard Co. family, expanding our capabilities and offerings.

As a member of the Lawton Standard family, we're proud to offer broader solutions and greater value than ever. Let's talk about how we can support your business.

Visit LawtonStandard.com to see all we offer.

MEET THE FAMILY



**IRON CASTINGS UP 45,000 LBS
STEEL CASTINGS UP TO 5,500 LBS**



**ISO CERTIFIED AT ALL
LOCATIONS**

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